

CONTRA-FOIL[™]

contra-rotating cased axial flow fans (aluminium impellers)

TCBBX2/4-450 (230V50HZ)





Range of cylindrical cased axial fans fitted with aluminium impellers and manufactured from high grade rolled galvanised steel and protected against corrosion by cataforesis primer and black polyester paint finish. Fited with 2 contra rotating complementary impellers manufactured from die-cast aluminium. All models are supplied with pre-wired wiring junction box located on the outside of the fan casing for easy wiring access. Available with single or three phase 4 poles motors.

Motors

All the motors are IP65, Class F insulation (1), equipped with thermal protection. Single phase motors are variable voltage (Excepted TCBBX2/4-630). Three phase motors suitable for inverter control. Electrical supplies: Single phase 230V-50Hz (Capacitor located inside the wiring terminal box) Three phase 230/400V-50Hz.

(1) Working temperatures from -40° C up to 70° C.

+ Attributes



Contra-rotating: High pressure Contra-rotating system with two complementary impellers allowing the

with the same air volume



Corrosion resistance Terminal box Rolled steel casings and Wiring terminal box motor support protected bycable gland PG-11. Wiring terminal box with cataforesis primer and black polyester paint finish. duplication of the pressure Stainless steel screws



Impeller dynamically balanced Impellers are dynamically balanced, according to ISO 1940 standard, giving vibration free operation

+ Acoustic characteristics

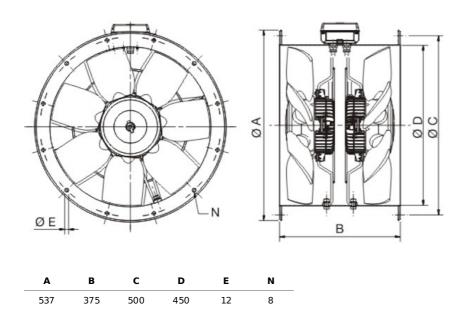
Hz	63	125	250	500	1k	2k	4k	8k	Overall
Inlet (LwA)	46	73	85	82	85	79	72	64	90
Inlet LpA @ 1.5m	31	58	70	67	70	64	57	49	75
Outlet (LwA)	63	75	86	85	87	82	74	67	92
Outlet LpA @ 1.5m	48	60	71	70	72	67	59	52	77

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+ Technical characteristics

CONSTRUCTION MOTOR CHARACTERISTICS



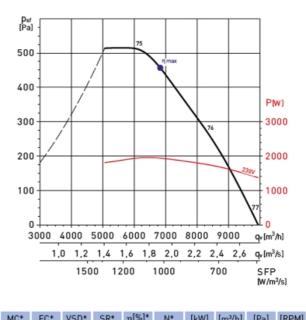
+ Curve - Example of selection

PERFORMANCE CURVES TCBBx2 / TCBTx2

- q_v: Air volume in m³/h and m³/s.

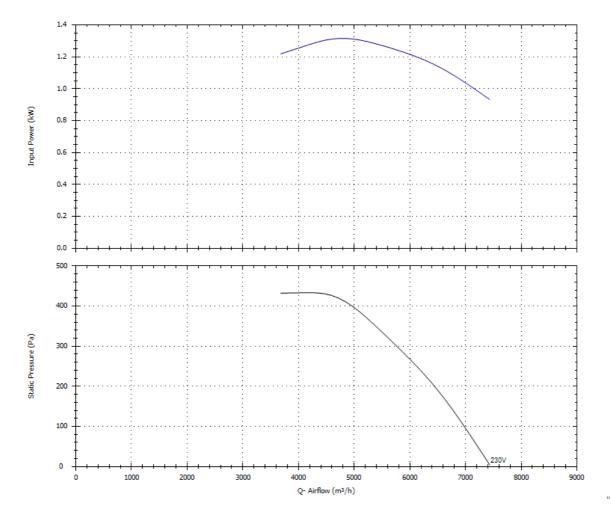
- pst: Static pressure in Pa.
- SFP: Specific fan power in W/m³/s.
- P: Input power in W.
- Measurement category: D.
- Efficiency category: total.
- Fan efficiency without VSD.
- Air flow data in accordance with ISO 5801.
- Sound pressure level dB(A), measured in a free field distance equal to 3 times the diameter, with a minimum of 1,5 m.
- MC Measurement category
- EC Efficiency category
- VSD Speed control: supplied with the fan
- SR Specific ratio
- η[%] Efficiency
- N Efficiency grade
- [kW] Absorbed power
- [m³/h] Air volume
- [Pa] Static pressure
- [RPM] Speed

EXAMPLE CURVE



	MC*	EC.	VSD*	SR*	η[%].	N*	[kW]	[m ⁴ /h]	[Pa]	[KPM]
	D	Total	No	1	50,0	54,5	1,939	6832	514	1393
* See example curve.										

TCBBx2/4-500



+ Mounting Accessories



